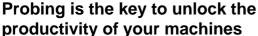


Release the

full potential

of your machine tools









Why you need to use Renishaw probing on your machine tools

Rapid and accurate tool setting, and job set-up
Cut non-productive setting to a fraction of the time you
take now

Reduce scrap caused by setting errors

Confirm component alignment and identify minimum stock condition

Reduce expensive fixture costs

No need for expensive alignment fixtures – use simple clamping and the probe will locate your parts

Reduce operating costs

Operator to machine ratio is reduced

Detect broken or incorrect tools

Perform tool verification and broken-tool detection, allowing corrective action eg. call operator or change for 'sister' tooling

Improve component quality and accuracy

Consistently check components on your machine before and after machining

Improve safety

Fully automatic operation so that all machine guarding remains closed during setting or inspection

But what about...

The suitability of my application?

Don't worry! An engineer will carry out a full survey of your machine and the application you have in mind

Software?

We will supply probing software to meet your application needs

Installation?

Experienced engineers will install the probe system at a time convenient for your production schedule

Training?

After installation, our engineers will train your operators and engineers at the machine, on a real job. You will learn how to get the best from your system, from DAY ONE of operation

After sales service?

We provide a telephone helpline for application advice or a visit to your works can be arranged

Probe systems for machine tools

Machining centres - job set-up / inspection

OMP40

Machining centres and drill/tap machines

- Ultra compact
- 360° infra-red optical transmission
- · Maximum range 3 m
- Length 50 mm



RMP60

All medium/large machining centres, 5 axis machines and VTL's

- Compact
- Maximum range 15 m
- Improved radio transmission
- Uses new FHSS technology
- Length 76 mm



MP10

Vertical and horizontal machining centres

- 360° infra-red optical transmission
- Maximum range 6 m
- Length 116 mm



MP700

High accuracy inspection on vertical and horizontal machining centres

- 360° infra-red optical transmission
- Maximum range 6 m
- Length 116 mm



Machining centres - tool setting / breakage detection

TS27R

Cost effective tool setting on vertical machining centres

- Hard wired
- Height 92 mm



NC3

Small machining centres

- Rapid broken tool detection
- Tool profile checking
- Drip rejection software
- Outside length 135 mm
- Non-contact



NC4 (fixed or separates)

Machining centres

- Rapid broken tool detection
- Tool profile checking
- Drip rejection software
- Various sizes available
- Non-contact



Lathes - job set-up

LT02/LT03

VTL's - turret mounted

 Uni-directional infra-re optical transmission



Lathes - toolsetting

HPPA/HPRA/HPMA

Tool setting on two and three axis lathes

• Multiple customised dimensions and configurations available



QC10 Ballbar - quick machine performance testing

A quick 10 minute test is all that is required to assess the performance of your machines:

- Increase machine uptime and productivity
- Reduce scrap
- Form predictive maintenance programs
- Pinpoint specific machine faults
- Comply with ISO, ANSI, QS9000 and ATA standards



Styli

Ruby ball styli

- OMP40 50 mm
- RMP60 100-150 mm
- MP10 100-150 mm
- MP700 200 mm



Ruby ball stylus

 Carbon fibre stem with up to 300 mm range

Ruby ball stylus

 Stainless steel stem



TS27R crash protection device

Silver steel



Stylus extensions

Ceramic stems

These are just a small selection from a range of over 6000 styli. For further information, please ask for a free copy of our comprehensive styli & accessories guide.

